

CUTTEX HF-10

CUTTING OIL

PRODUCT DESCRIPTION

CUTTEX HF-10 is a semi-synthetic low viscosity cutting oil that contains powerful and high-quality additives.

APPLICATION / USAGE

CUTTEX HF-10 is used for normal and more demanding machining such as drilling, deep hole drilling and tapping of steels, stainless steel and alloy steels.

ADVANTAGES / BENEFITS

- Minimizes fog and foam formation
- Reduces tool wear and increases the service life
- High flash point
- High washing effect keeps the machine clean
- Easy to filter
- Free from chlorine, zinc and other heavy metals
- Good skin tolerance

STORAGE

Protect from direct sunlight and rain. Store in the original closed drums and in covered areas. Storage temperature should be between +5 and +40°C

TECHNICAL PROPERTIES	TEST VALUES	TEST METHOD
Appearance	Light yellow, clear	-
Density (g/mL, 20°C)	0,858	ASTM D 1218
Kinematic Viscosity (40°C, cSt)	12,2	ASTM D 445
Flash Point (°C)	182	ASTM D 92

"The above information is derived from our quality checks. Given values are typical of current production. While future production will conform to our specification, variations in these characteristics may occur. Quality Control Analysis Report for to learn properties of the product that is supplied can give. It does not relieve the purchaser from examining product upon delivery and gives no assurance of the product for any particular purpose. Due to continual product research and development, the information contained herein is subject to change without notification."

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