PRODUCT DATA SHEET





PRODUCT DESCRIPTION

CUTTEX VM is a special grinding oil formulated with highly refined mineral oils and special additives. It is used for grinding and honing steel and hard metal alloys.

CUTTEX VM contains anti-corrosion, anti-oxidation and anti-foam additives.

APPLICATION / USAGE

Thanks to its excellent lubricating and cooling properties, CUTTEX VM is used for all types of grinding and honing work.

CUTTEX VM keeps the grinding wheel permanently clean and is perfect for sharpening tools as well as grinding and turning or milling non-ferrous metals.

CUTTEX VM is also used to produce cylinder blocks and hydraulic valve bodies.

ADVANTAGES / BENEFITS

- Low consumption thanks to low fog and Foam formation
- Increases the life of the grinding wheel and still enables high removal rates
- Proven formulation for efficient grinding and Honing processes with high surface quality
- · Easily filterable
- Thanks to the excellent washing properties just keep the machine clean
- High flash point
- Reduces workplace pollution

STORAGE

Protect from direct sunlight and rain. Store in the original closed drums and in covered areas. Storage temperature should be between +5 and $+40^{\circ}$ C.

TECHNICAL PROPERTIES	TEST VALUES	TESTMETHOD
Appearance	Light yellow, clear	-
Kinematic Viscosity (40°C, cSt)	8-10	ASTM D 445
Flash Point (°C)	160	ASTM D 92
Pourpoint (°C, max.)	- 9	ASTM D 97

"The above information is derived from our quality checks. Given values are typical of current production. While future production will conform to our specification, variations in these characteristics may occur. Quality Control Analysis Report for to learn properties of the product that is supplied can give. It does not relieve the purchaser from examining product upon delivery and gives no assurance of the product for any particular purpose. Due to continual product research and development, the information contained herein is subject to change without notification."

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