

DRAWTEX EXH-150

FORMING AND DEEP DRAWING OIL

PRODUCT DESCRIPTION

DRAWTEX EXH-150 is a mineral oil-based, high-viscosity forming and deep-drawing oil containing high-performance additives.

DRAWTEX EXH-150 was developed for use in the aluminum and copper industries. It is used there for forming and deep-drawing pipes, wires and profiles.

APPLICATION / USAGE

DRAWTEX EXH-150 is used, for example, for forming and deep-drawing applications of exhaust pipes made of aluminum-zinc alloys.

It can be applied to the material or form to be processed by rolling, high-pressure spraying or brushing.

ADVANTAGES / BENEFITS

- Offers high surface quality of the formed/ deep-drawn parts
- Reduces wear and increases tool life
- High performance even under difficult conditions working conditions
- Good, temporary corrosion protection properties
- Can be easily cleaned with organic cleaning products and water-miscible industrial cleaners
- Free from chlorine, zinc and other heavy metals

STORAGE

Protect from direct sunlight and rain. Store in the original closed drums and in covered areas. Storage temperature should be between +5 and +40°C.

TECHNICAL PROPERTIES	TEST VALUES	TEST METHOD
Appearance	Light Yellow, Clear	-
Kinematic Viscosity (40°C, cSt)	150	ASTM D 445
Refractive Index (nD ₂₀)	1,4750	ASTM D 1218
Flash Point (°C)	150	ASTM D 92

"The above information is derived from our quality checks. Given values are typical of current production. While future production will conform to our specification, variations in these characteristics may occur. Quality Control Analysis Report for to learn properties of the product that is supplied can give. It does not relieve the purchaser from examining product upon delivery and gives no assurance of the product for any particular purpose. Due to continual product research and development, the information contained herein is subject to change without notification."

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