PRODUCT DATA SHEET





PRODUCT DESCRIPTION

DRAWTEX TR is a water-miscible deep-drawing fluid with special EP and wear protection additives, free of chlorine and other heavy metals.

APPLICATION / USAGE

DRAWTEX TR is used in difficult pressing operations such as the production of steel kettles and sinks.

Depending on the level of difficulty, DRAWTEX TR is mixed with water or used undiluted. When mixed with water, concentrations between 40 and 60% are used.

DRAWTEX TR can be applied with rollers or brushes. It washes off easily with water.

ADVANTAGES / BENEFITS

- Offers high surface quality of the deep-drawn / shaped parts
- Extends the life of the tools even in the high-speed operation thanks to special additives
- · Reduces wear and increases tool life
- High performance even under difficult conditions working conditions
- · Parts can be easily cleaned with water
- Can protect the produced parts from corrosion in the short term

STORAGE

Protect from direct sunlight and rain. Store in the original closed drums and in covered areas. Storage temperature must be between +5 and +40°C.

TECHNICAL PROPERTIES	TEST VALUES	TEST METHOD
Appearance	Viscous	-
Emulsion Appearance (%5)	Beige	-
Refractive index (nD ₂₀)	1,4440	ASTM D 1218
pH (%10)	9,6	ASTM D 1287
Refractometer Factor	1,4	Hand Refractometer

00.2022.01.01



[&]quot;The above information is derived from our quality checks. Given values are typical of current production. While future production will conform to our specification, variations in these characteristics may occur. Quality Control Analysis Report for to learn properties of the product that is supplied can give. It does not relieve the purchaser from examining product upon delivery and gives no assurance of the product for any particular purpose. Due to continual product research and development, the information contained herein is subject to change without notification."